

POWERSIL[®] 567

Moisture Curing Silicone Rubber (RTV-1)

POWERSIL[®] 567 is a one-component silicone dispersion that cures to a tough high voltage insulator coating with very good electrical properties.

Properties

- very good resistance to weathering
- outstanding tracking resistance

Technical data

Properties Uncured

Property	Condition	Value	Method
Density	23 °C	0.81 g/cm ³	DIN EN ISO 2811-2
Viscosity, dynamic (10 s ⁻¹)	23 °C	1400 mPa·s	DIN EN ISO 3219
Flash point	-	7 °C	ISO 13736
Skin formation time	23 °C 50 % r.h	9 min	-

These figures are only intended as a guide and should not be used in preparing specifications.

Properties Cured

Cure conditions: 14d / 23°C / 50% RH

Property	Condition	Value	Method
Color	-	lightgrey, transparent	-
Density	23 °C	1.10 g/cm ³	DIN EN ISO 1183-1 A
Hardness Shore A	-	45	DIN ISO 48-4
Tensile strength	-	3.0 N/mm ²	ISO 37 type 1
Elongation at break	-	250 %	ISO 37 type 1
Volume resistivity	-	> 5x10 ¹⁵ Ohmcm	IEC 62631-3-1
Permittivity	50 Hz	2.9	IEC 62631-2-1
Dissipation factor	50 Hz	< 1x10 ⁻³	IEC 62631-2-1
Dielectric strength (1-mm-sheet)	-	28 kV/mm	IEC 60243-1
Tracking resistance	-	1A 4.5	IEC 60587
Arc resistance	-	420 s	IEC 61621

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Applications

- Insulator Coatings

Application details

Protective silicone coating for porcelain, glass and epoxy insulators as well as for other high-voltage insulating equipment where surface contamination causes service problems.

POWERSIL[®] 567 forms a long-term hydrophobic surface. Thus it prevents the formation of wet conductive films and therefore the risk of pollution flashovers.

Processing

Surface pretreatment

The insulator surface to be coated should be clean and free of dust and grease. For cleaning the following operations are suggested:

- Proper cleaning by using water and a suitable detergent might be sufficient.
- Insulators that show an adhering pollution, such like cement, other mineral or chemical pollution layers should be cleaned by either "cob corn-" or carbon dioxide blasting.
- Any type of grease or fatty pollution is to be removed by using a suitable solvent like benzine or turpentine.
- Residual contaminants should be removed by thoroughly wiping.
- Finish the cleaning just before spraying POWERSIL® 567 with Isopropanol or an equivalent alcohol.

Check carefully that there is no dirt or grease left before spraying!

In most cases it is not necessary to apply a primer before coating.

Proper stirring is recommended before the material is used.

Coating Application

POWERSIL® 567 is preferably applied by spraying. It can be applied by brushing or dipping as well. For spraying application, the airless process was found to be efficient. The following equipment settings were found to be suitable:

- Flat nozzle of 0,33 mm, 20°,
- Setting of pressure output 50 - 150 bar.

The spray gun should be moved evenly across the surface at a distance of about 30 - 50 cm. Due to the thixotropic properties of POWERSIL® 567 it is usually possible to apply the first layer with a good cover. A second layer can be applied after approximately 30 minutes.

A typical dry film thickness is 0,4 mm to 0,5 mm. Thus, the theoretical consumption is 1,3 kg to 1,7 kg of POWERSIL® 567 per square meter of insulator surface. Take losses for overspray and cleaning of the equipment into consideration.

Rain can damage the coating. In case of rain, please protect the job site or stop application.

Full cure is obtained in 8 – 12 hours after coating application depending on thickness, temperature and humidity.

All spraying equipment should be cleaned with a nonpolar solvent (e. g. Xylene or White Spirit) immediately after use.

Maintenance

The product contains migratable matter that is able to encapsulate contaminants and to provide a hydrophobic surface. Coated insulators may appear dirty after some time in service. Nevertheless, washing and cleaning, especially with detergents and other chemicals is not recommended.

Inspection

The water repellent appearance can be evaluated by spraying with water. IEC 62073, "Guidance on the measurement of wettability of insulator surfaces" provides further information. A partly lowering of the effect does not necessarily require immediate action. Experience shows that the remaining parts of the insulator will provide the necessary insulation ability.

Physical damage, such like scratching can be easily repaired by brushing of fresh coating after partly cleaning with benzine.

To allow an instant replacement of broken insulators it is recommendable to store a number of coated spare insulators. These should be stored in a protective covering.

Packaging and storage

Storage

The 'Best use before end' date of each batch is shown on the product label.

Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

Safety notes

POWERSIL® 567 contains a combustible solvent. Explosion-proof equipment has to be used during application.

Provide adequate ventilation during application and avoid prolonged exposure to vapours and repeated skin contact.

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be printed via WACKER web site <http://www.wacker.com>.

QR Code POWERSIL® 567



For technical, quality or product safety questions, please contact:

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